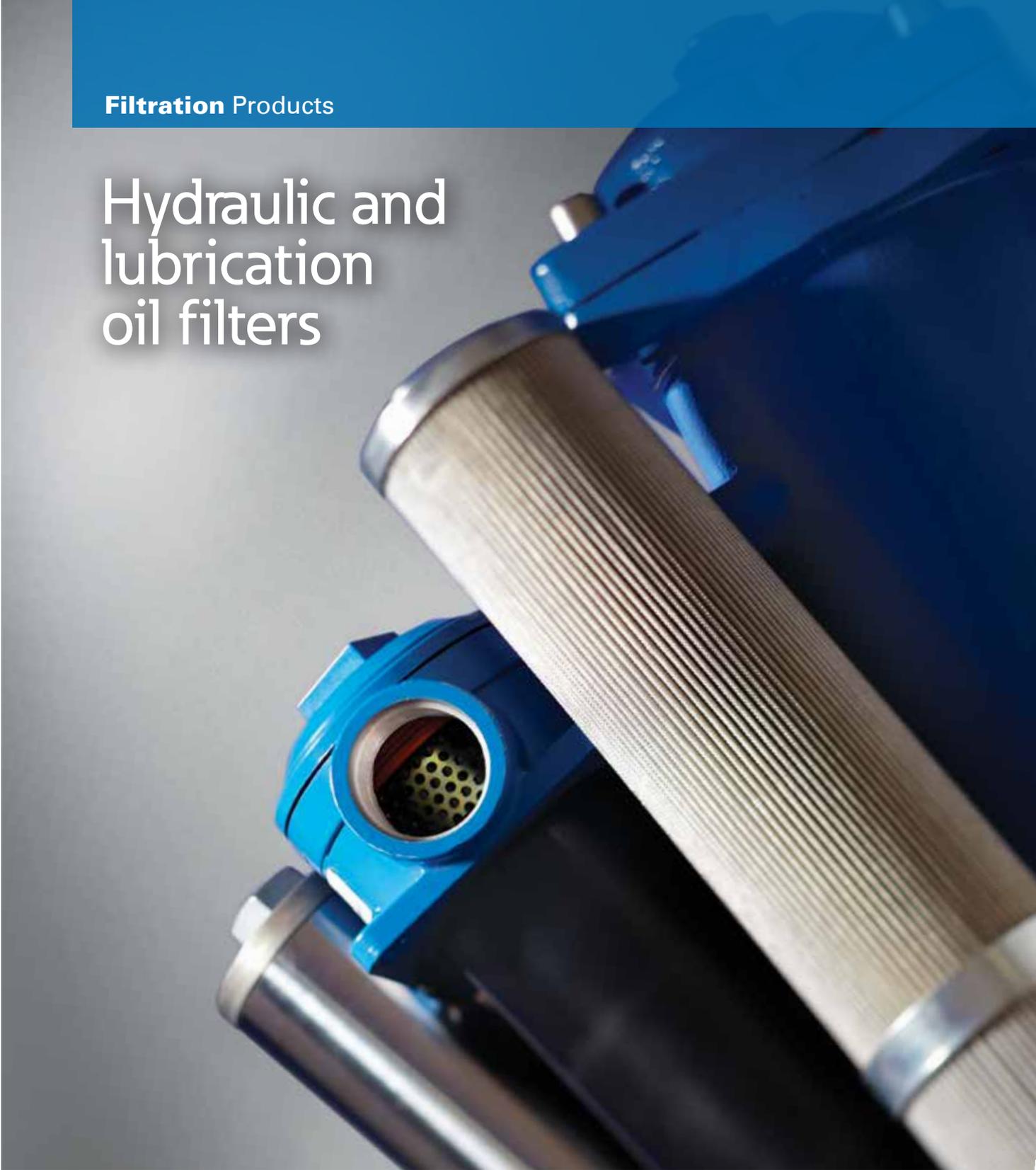


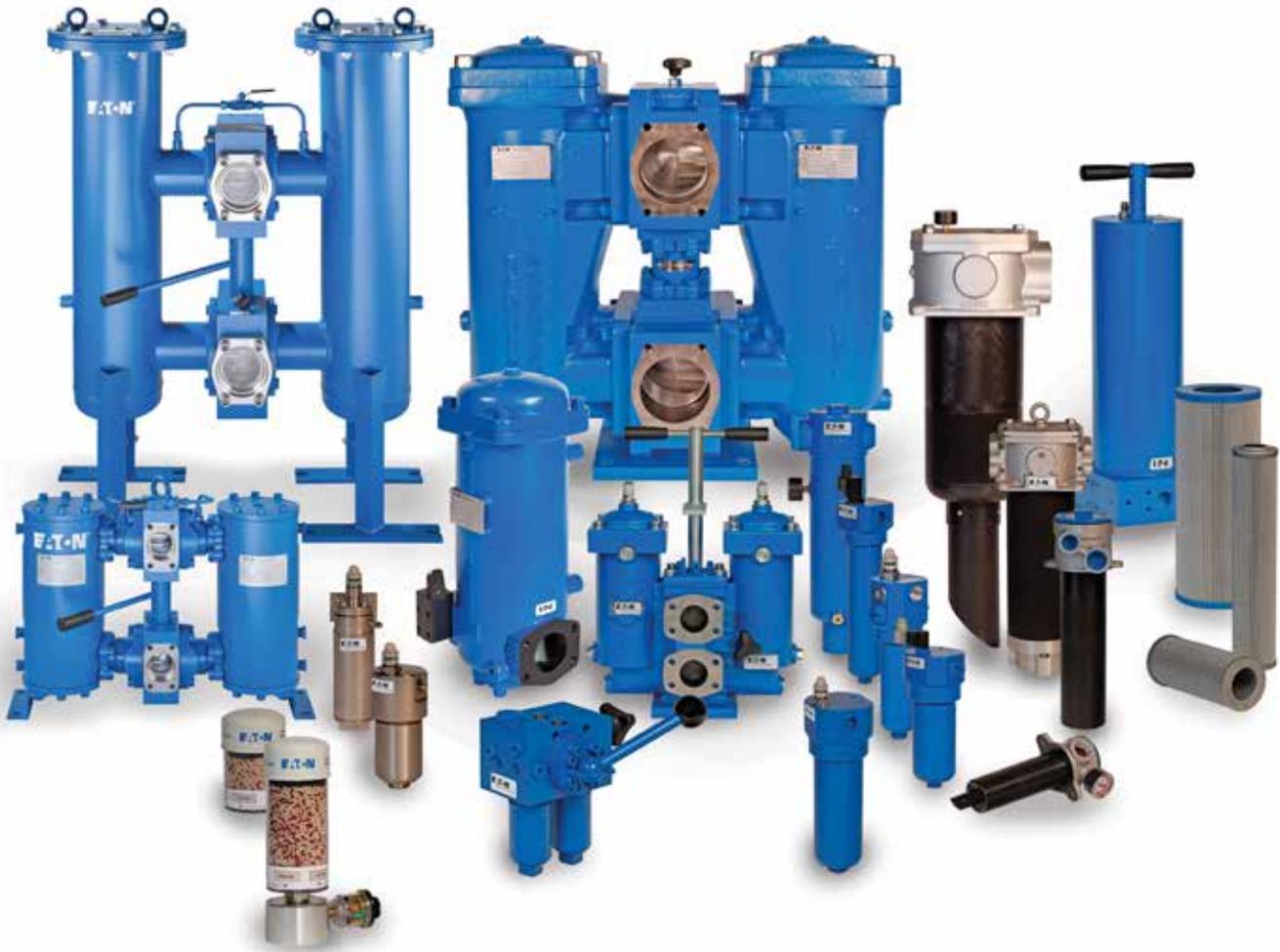
Filtration Products

Hydraulic and lubrication oil filters



EATON

Powering Business Worldwide



Eaton combines sales, engineering, manufacturing, customer service, and technical sales support into one focused business objective: Provide customers with optimum filtration solutions.

Eaton is a leader in manufacturing high quality hydraulic and lubrication systems, filter media, condition monitoring, and hydraulic and lubrication accessories.

Eaton currently offers a selection of more than 4000 different filter elements, including corresponding filter housings for mobile and stationary applications.

The importance of cleanliness

Contamination is any solid or liquid substance that is not part of a hydraulic system's working fluid. There are three principal means through which contamination can occur in a typical hydraulic system: it can be incorporated during system assembly, generated during system operation, or ingested by the system during operation. Having a reliable way to manage contamination is vital to your operation.

- Provides maximum efficient productivity
- Reduces equipment downtime
- Minimizes safety hazards and prevents contamination-related failure
- Increases the life of system components, improves operating profitability and decreases maintenance costs

Eaton services

In addition to world-proven hydraulic and lubrication filter systems, Eaton provides a full range of services to help you maximize the potential of your operation.

- State-of-the-art testing lab facilities
- Equipment rentals
- Calibration services: certifications, software updates, test runs
- Field service: inspections, start-up, repair, replacement, and maintenance
- Extensive network of sales and service representatives
- Worldwide technical support
- Product specialists dedicated to providing application engineering

Filter media

Microglass (VG)

Features:

- Deep filtration
- Absolute filtration
- High particle holding capacity
- Best micron rating at high Δp
- Usable for mineral oils, emulsions and for most synthetic hydraulic fluids and lubrication oils
- Various grades of filter fineness available (1 VG, 3 VG, 6 VG, 10 VG, 16 VG and 25 VG), other grades of filter fineness on request
- Special filter design for lubrication applications available (10 API and 25 API)

Paper (P)

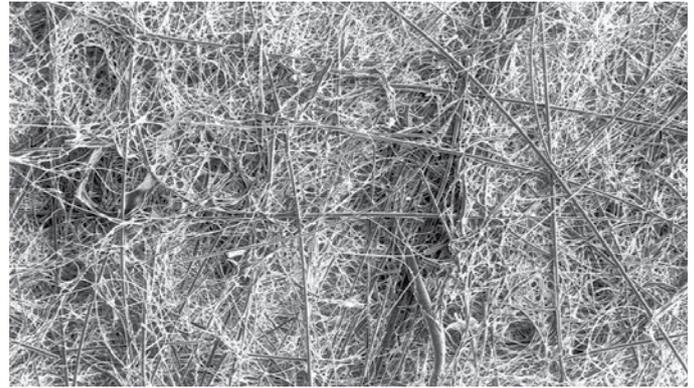
Features:

- Deep filtration
- Nominal filtration
- Constructed of paper and polyester fiber
- High material stability and strength
- Available in 10 μm

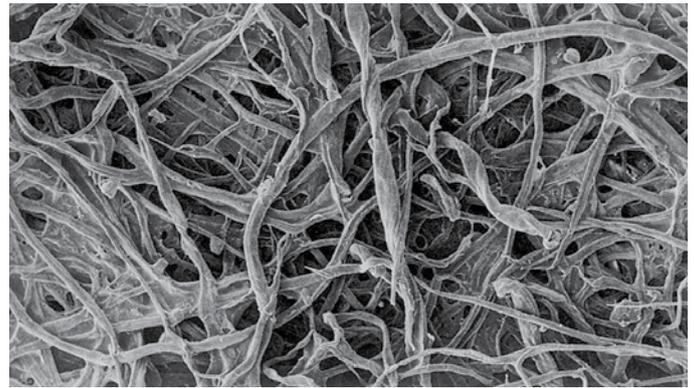
Stainless steel wire mesh (G)

Features:

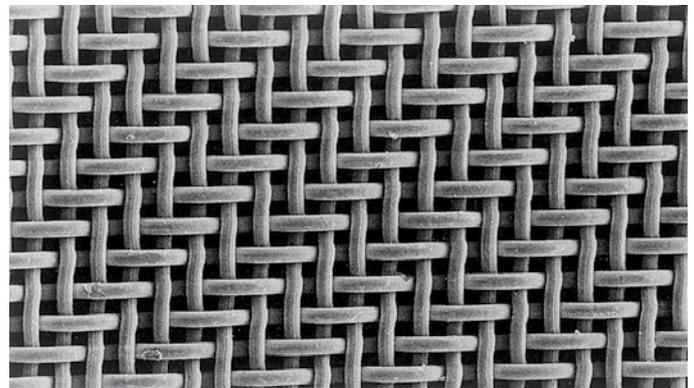
- Surface filtration
- Nominal filtration
- Provides high resistance filter elements (irrespective of the hydraulic fluid used)
- Partially cleanable
- Available in 25 μm , 40 μm and 80 μm (other micron ratings on request)



Microglass



Paper



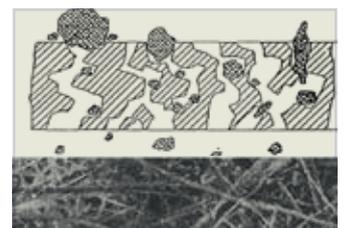
Stainless steel wire mesh



Surface filtration (mesh)



Deep filtration (microglass)



Return-line filters



Series TEF, DTEF, TEFB, TRW, RF

Application: Mounted on top or in the reservoir with the outlet port returning to the reservoir

Operating pressure: Up to 145 psi (10 bar)

Flow rates: Up to 1902 gpm (7200 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: Lightweight and easy to change, minimizes chance of oil spillage during element change and the resulting environmental concern

Return-line filters with suction connection

Series TRS, TNRS

Application: Tank-mounted return-line filters with suction connection for mobile hydraulic applications having a minimum of two independent hydraulic circuits

Operating pressure: 145 psi (10 bar)

Flow rate: Up to 119 gpm (450 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: Tank-top-mounted, in-line filters supply clean suction flow and prevent cavitation; custom designs available



Stainless steel pressure filters

Series EH, EHP, EHPF

Application: Mounted in pressure lines

Operating pressure: Up to 6090 psi (420 bar)



Series BEHD

Application: High filter efficiency at high volume flows; stainless steel filter battery

Operating pressure: Up to 4568 psi (315 bar)



Series EHD¹, EDU¹, EDA², EDSF³, ELF³

Application: Mount in suction, pressure, or return lines. The filter flow path can be switched to either of the two chambers

Operating pressure: Up to 4568 psi (315 bar)

Benefits: For continuous filtration without system shutdown, the duplex design is equipped with a three-way changeover valve. This makes it possible for the user to divert the flow to the second filter for servicing or changing

¹ Designed according to AD2000 with an option to provide ASME equivalent material and supporting calculations

² Designed according to ASME VIII Div. 1, U-Stamp option available

³ Designed according to AD2000

Duplex pressure filters

Series MDD, HDD

Application: For continuous operation. Mount in suction, pressure or return lines

Operating pressure: Up to 4567 psi (315 bar)

Flow rates: MDD up to 26.4 gpm (100 l/min),
HDD up to 356 gpm (1350 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: For continuous filtration without system shutdown, the duplex design is equipped with a three-way changeover valve. This makes it possible for the user to divert the flow to the second filter for servicing or changing



Series DU, DUV

Application: For continuous operation. Mount in suction, pressure or return lines

Operating pressure: 464 psi (32 bar)

Flow rates: DU up to 1056 gpm (4000 l/min),
DUV up to 528 gpm (2000 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: For continuous filtration without system shutdown, a rotary slide or ball valve is internally mounted. This makes it possible to switch from one filter to the other for servicing or changing filter while in the "off" position

Designed according to AD2000 with an option to provide ASME equivalent material and supporting calculations



Series DWF

Application: For continuous operation. Mount in suction, pressure or return lines

Operating pressures: 232 psi (16 bar)

Flow rates: Up to 1585 gpm (6000 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: For continuous filtration without system shutdown, the duplex design is equipped with a three-way changeover valve. This makes it possible for the user to divert the flow to the second filter for servicing or changing

Designed according to ASME VIII Div. 1, U-Stamp option available



Series DA

Application: For continuous operation. Mount in suction, pressure or return lines

Operating pressure: 580 psi (40 bar)

Flow rates: Up to 528 gpm (2000 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: For continuous filtration without system shutdown, the duplex design is equipped with a three-way changeover valve. This makes it possible for the user to divert the flow to the second filter for servicing or changing

Designed according to ASME VIII Div. 1, U-Stamp option available





LF 401



LF 101

Pressure filters PN < 1450 psi (100 bar)

Series LF

Application: Mounted in suction, pressure and return lines

Operating pressure: 464 psi (32 bar)

Flow rate: Up to 2642 gpm (10000 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: LF-series filters have side inlets and bottom outlets on the same level



ML



MNL



MF

Pressure filters, PN > 1450 psi (100 bar)

Series ML, MNL, MF, MFO, MLO

Application: Mounted in pressure lines; threaded design

Operating pressure: Up to 2320 psi (160 bar)

Flow rate: Up to 119 gpm (450 l/min)

Filtration materials: Microglass or stainless steel wire mesh

Benefits: Economical, lightweight filter used for low to medium pressure applications. Filter requires minimal clearance during element change, saving valuable space



Pressure filters, PN > 1450 psi (100 bar)

Series HP

Application: High pressure filters

Operating pressure: Up to 6000 psi (420 bar)

Flow rates: Up to 357 gpm (1350 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: In-line or flange mounting; various port and Δp indicator options. Possible to accommodate very high flow rates with a single housing

Series HPW

Application: Pressure filters designed for bi-directional closed loop filtration

Operating pressure: Up to 4568 psi (315 bar)

Flow rate: Up to 106 gpm (400 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: For use where filtration can occur in both directions

Series HPV/MDV

Application: In-line pressure filters with cold start differential pressure valve

Operating pressure: Up to 6000 psi (420 bar), medium pressure version (MDV) up to 2900 psi (200 bar)

Flow rates: Up to 119 gpm (450 l/min), medium pressure version (MDV) up to 17 gpm (63 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: Guarantees permanent supply of clean oil. If the element clogs, change is forced, which means no damage is possible to the downstream components. Third port forces return to the reservoir



Manifold mounted pressure filters, PN > 1450 psi (100 bar)

Series MNU, HNU, HPU, HPP

Application: Flange or manifold mounted in pressure lines

Operating pressure: 2320 psi (160 bar), 4568 psi (315 bar)

Flow rates: Up to 357 gpm (1350 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: Simplified mounting saves valuable space and provides filtration directly at the point needed. Prevents contaminants from passing downstream during element changes



Manifold mounted pressure filters, PN > 1450 psi (100 bar)

Series HPF, HPX, HPY, HPFO, HPZ, FHP

Application: Manifold mounted in pressure lines

Operating pressure: Up to 4568 psi (315 bar)

Flow rates: Up to 357 gpm (1350 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: Simplified mounting saves valuable space and provides filtration directly at the point needed. Prevents contaminants from passing downstream during element changes



Tank mounted suction filters

Series AS, TS, TSW

Application: Mounted to the side of the reservoir below oil levels. It is positioned vertically in the TS Series or horizontally in the TSW Series. The suction side faces the reservoir; a check valve prevents oil from draining from the reservoir during servicing

Flow rate: Up to 185 gpm (700 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Benefits: Suction filters can be serviced from the outside of the reservoir with no additional check valve needed



Off-line filters

Series NF

Application: Off-line filter for fine filtration of hydraulic and lubrication circuits; supplements the main filter

Operating pressure: 232 psi (16 bar)

Flow rate: Up to 264 gpm (1000 l/min)

Filtration materials: Paper, microglass or stainless steel wire mesh

Water absorption elements are also available

Benefits: Offers a large filtration area in a compact size allowing for high dirt-holding capacity even with small grades of filter fineness. Filter element can be changed quickly and without tools



Suction strainers

Series ASF

Application: Filters coarse particles to prevent pump damage

Operating temperature: -20 to 210 °F (-28 to 100 °C)

Flow rates: Up to 100 gpm (380 l/min)

ASF



Tank breathers

Series NBF, EBF, TBF, BFD, BF-WP

Application: Assures that no contamination reaches the tank through air exchange or water condensation in the reservoir

Flow rates: Up to 925 gpm (3500 l/min)

Filtration materials:

NBF, BF-WP - Paper, microglass

EBF, TBF - Paper

BFD - Silica gel, microglass

Benefits: Protects system from airborne debris and/or moisture

BFD

NBF



Spin-on filters

Series SPL, SPM, SPH

Application: In-line filter, mounted into pressure and return lines for all hydraulic systems

Flow rate: Up to 180 l/min

Filtration materials: Microglass standard, other materials on request

Benefits: Fits into many leading filter systems



Clogging indicators

Series AE, AOR/AOC, OP/OE, O, E, VS

Application: Wide range of clogging indicators for hydraulic and lubrication systems

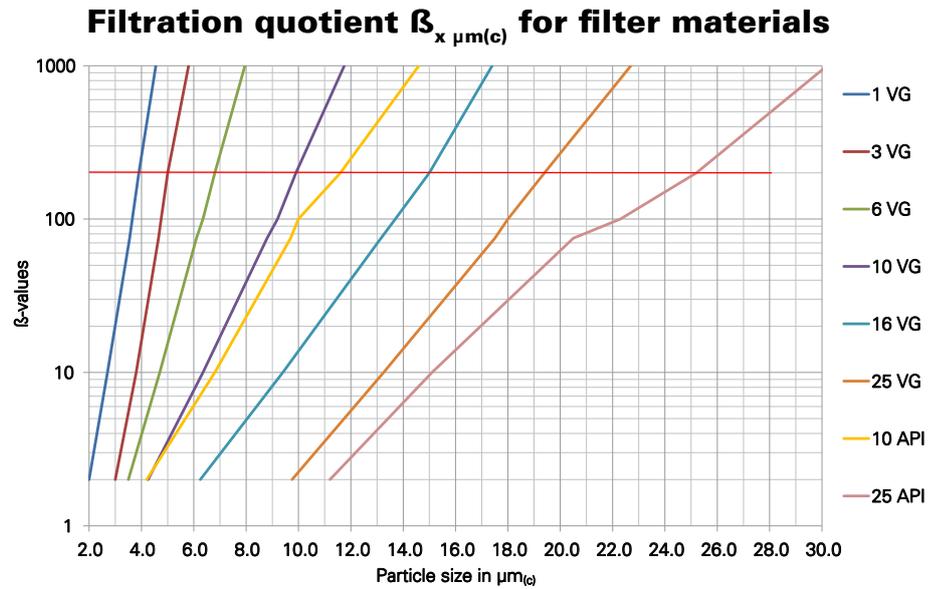
Types: Optical, electrical, optical-electrical, electronic. Available variations include: block execution, explosion-proof, thread execution with reset function and control function

Benefits: Easy integration into automatic control systems, allows for continuous contamination control and pressure differential measuring, early identification of increased contamination, and optimal utilization of filter elements



Filter efficiency data

Multi-pass performance according to ISO 16889



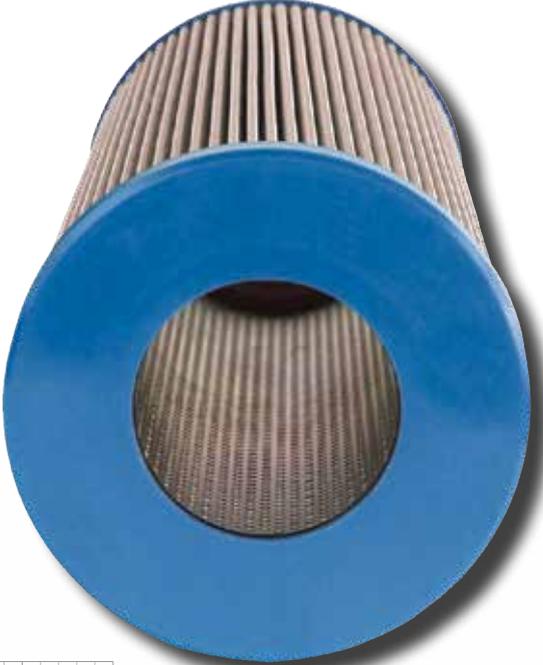
Calculation of the filtration quotient $\beta_{x \mu m(c)}$

$$\beta_{x \mu m(c)} = \frac{\text{amount of particles of the size } \geq x \mu m(c) \text{ before the filter}}{\text{amount of particles of the size } \geq x \mu m(c) \text{ after the filter}}$$

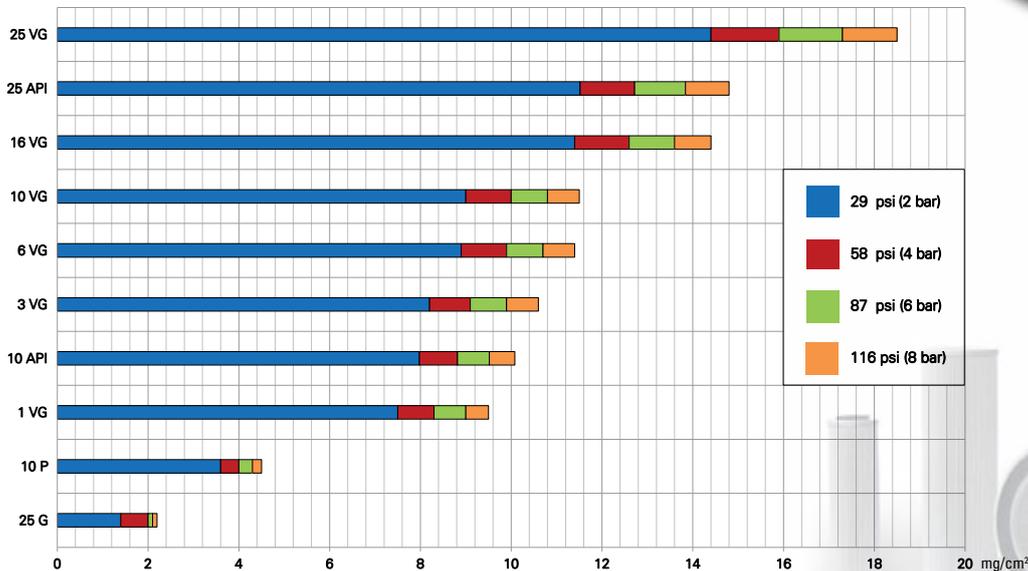
Conversion of filtration quotient $\beta_{x \mu m(c)}$ into filtration efficiency (in %)

$$\frac{\text{filtration quotient} - 1}{\text{filtration quotient}} \times 100 = \%$$

e.g. $\beta_{10 \mu m(c)} = 200 \rightarrow \frac{(200-1)}{200} \times 100 = 99.5\%$



Dirt-holding capacity according to ISO 16889



Dirt-holding capacity according to ISO 16889 (test dust: ISO-MTD) of different filter media and filtration grades. Dirt-holding capacities at 29, 58, 87, 116 psi (2, 4, 6, 8 bar) pressure differential.



Systems sensitivity and optimal cleanliness class

The cleanliness of the oil in a hydraulic system is determined by the micron rating of the filter element, the specific contaminant, and the size and distribution of the particles in the fluid.

This table presents standard data values. To determine the quality of a particular oil, it should be analyzed using established procedures.

System types Application case	Required class according to ISO 4406:99	Required class according to NAS 1638	Recommended Eaton filter material
Against fine soiling and gumming up of sensitive systems	16/12/8	2-3	1 VG
	17/13/9	3-4	3 VG
Heavy-duty servo motor systems; high pressure systems with long service life	19/15/11	4-6	6 VG
Proportional valves; industrial hydraulics with high operating safety	20/16/13	7-8	10 VG
Mobile hydraulics; common mechanical engineering, medium pressure systems	22/18/14	7-9	16 VG
Heavy industries; low pressure systems; mobile hydraulics	23/19/15	9-11	25 VG

Eaton's wide range of filter elements provide trouble-free operation when filtering abrasive fluids, cooling lubricants or water-based fluids and are designed to achieve cleanliness class requirements. We can perform fluid analysis capabilities on-site or in our lab to determine the best filter element for your hydraulic and lubrication system requirements.

In addition to proprietary tests developed by Eaton, filter elements are tested according to several ISO standards:

- ISO 2941** Verification of collapse/burst pressure rating
- ISO 2942** Verification of fabrication integrity
- ISO 2943** Verification of material compatibility with fluids
- ISO 3723** Method for end load test
- ISO 3724** Determination of resistance to flow fatigue using particulate contaminant
- ISO 3968** Evaluation of pressure drop versus flow characteristics
- ISO 16889** Multi-pass method for evaluating filtration performance





Powering Business Worldwide

North America

44 Apple Street
Tinton Falls, NJ 07724
Toll Free: 800 656-3344
(North America only)
Tel: +1 732 212-4700

Europe/Africa/Middle East

Auf der Heide 2
53947 Nettersheim, Germany
Tel: +49 2486 809-0

Friedensstraße 41
68804 Altlussheim, Germany
Tel: +49 6205 2094-0

An den Nahewiesen 24
55450 Langenlonsheim, Germany
Tel: +49 6704 204-0

China

No. 3, Lane 280,
Linhong Road
Changning District, 200335
Shanghai, P.R. China
Tel: +86 21 5200-0099

Singapore

4 Loyang Lane #04-01/02
Singapore 508914
Tel: +65 6825-1668

Brazil

Av. Julia Gaioli, 474 – Bonsucesso
07251-500 – Guarulhos, Brazil
Tel: +55 11 2465-8822

**For more information, please
email us at filtration@eaton.com
or visit www.eaton.com/filtration**

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